

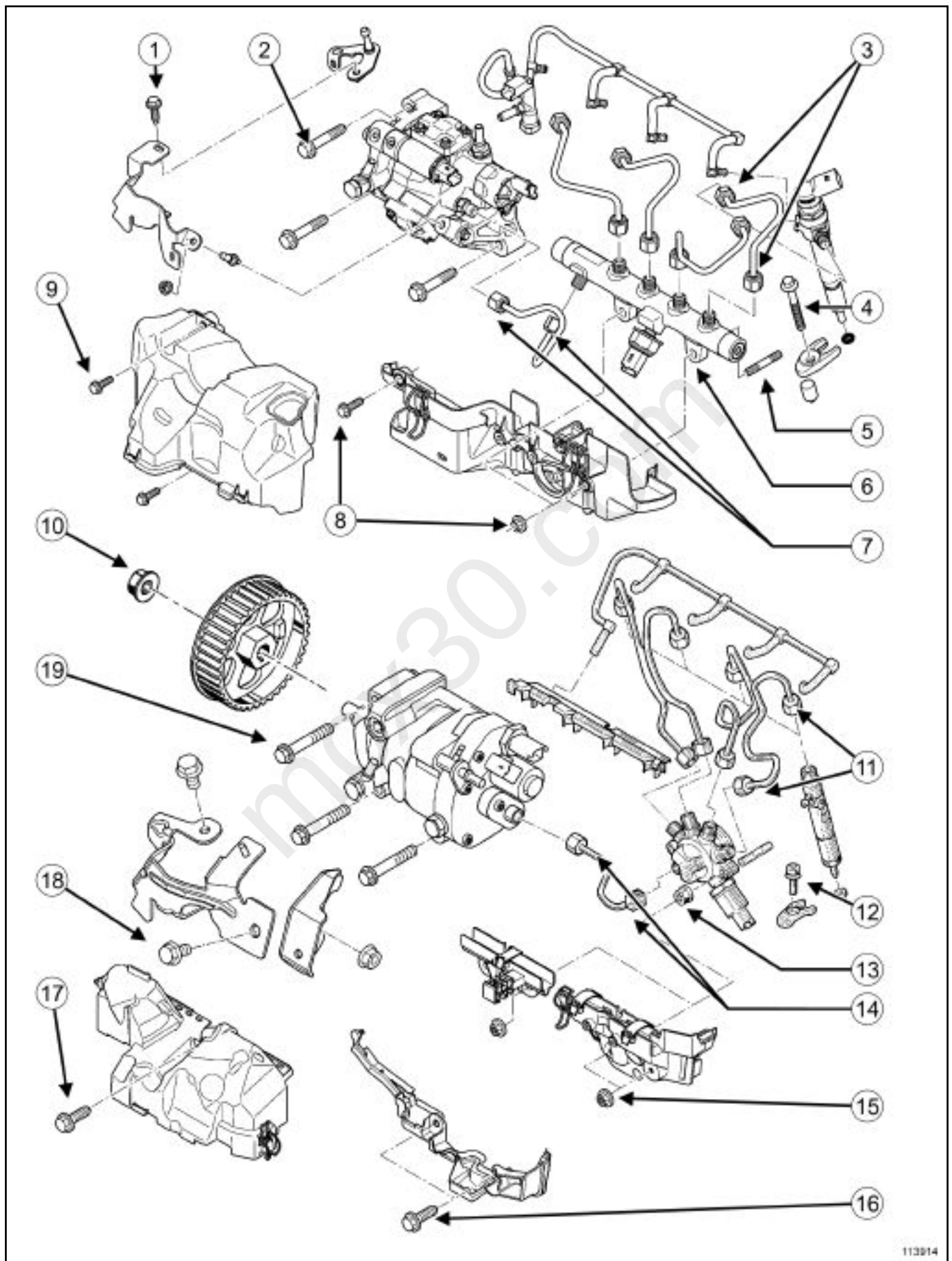
Couple de serrage en N.m et / ou degrés

(1)	coolant pump bolts	11 ± 1.1
(2)	Crankshaft cover bolts	11 ± 1.1
(3)	Dipstick guide tube bolts	10 ± 1
(4)	Coolant pump inlet pipe bolts	22 ± 2.2
(5)	The water-coolant heat exchanger union	45 ± 4.5
(6)	Oil filter bracket bolt	45 ± 4.5
(7)	Coolant pump inlet pipe bolts	22 ± 2.2
(8)	Crankshaft accessories pulley bolt	Bolt M12: 60 ± 6 +100° ± 10° Bolt M14: 120 ± 12 + 95° ± 15°
(9)	Oil pump bolts	25 ± 2.5
(10)	Oil sump bolts	14 ± 1.4
(11)	Oil level sensor	25 ± 2.5
(12)	Drain plug	20 ± 4
(13)	Clutch pressure plate bolts	Bolt H M7x100-16: 20 ± 2 Bolt CBLX M6x100-18: 14 ± 1.4
(14)	Flywheel bolts Dual-mass flywheel bolts	55 ± 5.5 20 ± 2 + 36° ± 6°
(15)	Con rod cap bolt	20 ± 2 + 45° ± 6°
(16)	Oil pressure switch	30 ± 3 to 35 ± 3.5
(17)	TDC pin plug	20 ± 2
(18)	Crankshaft bearing cap bolts	25 ± 2.5 + 47° ± 6°
(19)	Accelerometer	20 ± 2
(20)	Oil filter	14 ± 2

INJECTION SYSTEM

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